

CURRENT PROCESSES AND APPROVALS

ELECTROLESS NICKEL/ P.T.F.E. (TEFLON®) - (NP3)
****Nadcap Accredited****

AMS2454	REV. NEW
GPS 3117-1	REV. K
M7019883	REV. A
HP4-90	REV. A
EMS52545	REV. NEW
P.S. 10-27	REV. D

ELECTROLESS NICKEL (MID & HIGH PHOS)
****Nadcap Accredited****

AMS-C-26074	REV. D
ASTM-B733	REV. 15
AMS 2404	REV. J
GPS 3108-1	REV. D
M695215	REV. E
HP4-10	REV. G

PHOSPHATE - ZINC & MANGANESE
****Nadcap Accredited****

MIL-STD-171	REV. F
MIL-STD-171	REV. F
MIL-DTL-16232	REV. G
HP4-7	REV. N

PASSIVATION OF STAINLESS STEEL
****Nadcap Accredited****

AMS2700	REV. F
ASTM-A-967	REV. M-17
ASTM-A-380	REV. M-17
GPS3000-1	REV. U

BLACK OXIDE
****Nadcap Accredited****

AMS 2485	REV. L
MIL-DTL-13924	REV. E
M690330	REV. H
HP4-50	REV. R
BPS4084	REV. L

OTHER SERVICES

PARKERIZING
 CUSTOM MASKING
 GLASS BEAD AND ALUMINUM OXIDE BLASTING
 STRESS RELIEF BAKING
 HYDROGEN EMBRITTLEMENT RELIEF BAKING
 POST PLATE THERMAL TREATMENTS

APPROVED VENDOR CODES

NADCAP (PRI) AC7004	3571169421
NADCAP (PRI) AC7108	3571175871
HONEYWELL	612309245
BOEING	BE10049413
BELL HELICOPTER	481874
RAYTHEON	0010058368
LOCKHEED MARTIN	LM0069328
MD HELICOPTERS	8040
EATON AEROSPACE	3571
BAE SYSTEMS	24661
UTC AEROSPACE SYSTEMS	133737
PARKER AEROSPACE	DOES NOT ASSIGN CODE
SPACEX	COATEC
GULFSTREAM	COATEC
ATF	9-86-013-07-1D-11131
ITAR CERTIFIED	
