



CURRENT PROCESSES AND APPROVALS

ELECTROLESS NICKEL/ P.T.F.E. (TEFLON®) - (NP3)

****Nadcap Accredited****

AMS2454		REV. NEW
GPS 3117-1	(HONEYWELL)	REV. J
M7019883	(HONEYWELL)	REV. A
HP4-90	(BOEING)	REV. A
EMS52545	(HONEYWELL)	REV. NEW

ELECTROLESS NICKEL (LOW, MID & HIGH PHOS)

****Nadcap Accredited****

AMS-C-26074		REV. D
ASTM-B-733		REV. 04(R09)
AMS 2404 (TYPE I - IV)		REV. F
AMS2405		REV. E
GPS 3108-1	(HONEYWELL)	REV. C
M695215	(HONEYWELL)	REV. D
HP4-10	(BOEING)	REV. G

PHOSPHATE - ZINC & MANGANESE

****Nadcap Accredited****

MIL-STD-171 FINISH 5.3.1.2		REV. F
MIL-STD-171 FINISH 5.3.2.2		REV. F
MIL-DTL-16232 Type M		REV. G
MIL-DTL-16232 Type Z		REV. G
HP4-7	(BOEING)	REV. N

PASSIVATION OF STAINLESS STEEL

****Nadcap Accredited****

AMS2700	(S/S AMS-QQ-P-35)	REV. E
ASTM A967		REV. M-13
ASTM-A-380		REV. M-13
GPS3000-1	(HONEYWELL)	REV. U

BLACK OXIDE

****Nadcap Accredited****

AMS 2485		REV. K
MIL-DTL-13924 (CLASS I, IV)		REV. D
M69458	(HONEYWELL)	REV. H
M690330	(HONEYWELL)	REV. H
HP4-50	(BOEING)	REV. P
BPS4084	(BELL HELICOPTER)	REV. L

GOLD (24 KARAT)

****Nadcap Accredited****

MIL-DTL-45204 (TYPE II, III)		REV. D
ASTM-B-488 (TYPE II, III)		REV. 11

OTHER SERVICES

COMMERCIAL & INDUSTRIAL PAINTING
 PARKERIZING
 CUSTOM MASKING
 GLASS BEAD AND ALUMINUM OXIDE BLASTING
 STRESS RELIEF BAKING
 HYDROGEN EMBRITTLEMENT RELIEF BAKING
 POST PLATE THERMAL TREATMENTS

APPROVED VENDOR CODES

BOEING/M.D.H.S.....	001427
ALL HONEYWELL FACILITIES.....	612309245
LOCKHEED MARTIN.....	EW4F00
ITT CANNON.....	150883
RAYTHEON.....	34-01-02
BELL HELICOPTER TEXTRON.....	FORT WORTH, TX
NORTHROP GRUMMAN ELECTRONIC.....	000579
NORTHROP GRUMMAN SPERRY MARINE.....	095658